

HYGIENE AND NONWOVENS

## Full Range of Adhesive Solutions For Every Application

As a global industry innovator with superior technical expertise, our Full-Care™ solutions offer more than high-performance adhesives. They offer innovative care, supply care, technical care, economic care and global care. you can rest assured with Full-Care.

**BABY-CARE****ADULT-CARE****FEM-CARE**

### Rest assured with Full-Care

With more than 40 years of technology leadership in the hygiene market, H.B. Fuller knows what matters to customers. To bring in-demand high-performance hygiene products to market, you need a partner that offers global R&D capabilities and problem-solving power. A partner that can help deliver the products your customers want and the end-to-end support our business needs. Whether you are manufacturing baby-care, adult-care, fem-care, or other hygiene products, you can rely on the performance of Full-Care solutions.



## Economic Care

Enhances production efficiencies and lowers in-use cost impact. Connecting your business with a competitive edge. Our superior technical expertise can add measurable value to your project from start to finish and beyond in terms of speed to market more quickly, lowering cost-in-use, and increasing efficiency and production output.

## Supply Care

Full technology portfolio or unmatched supply flexibility and supply assurance. Our Full-Care™ formulations use polymers derived from both crude oil and natural gas. And, our solutions have been developed using all the alternate technology bases, like our third generation olefin technology. Our proven history in formulating with a broad technology base means we can quickly source proven alternatives to provide customers' with a supply solution and avoid any downtime.

## Global Care

Our global supply chain is focused on securing raw material supplies at the best value for all the various technology bases to provide ongoing supply assurance for our customers. We have global presence. We have local expertise. We have connect innovative adhesives with tomorrow's hygiene needs.



### NORTH AMERICA

Technical Centre:  
St. Paul, MN  
Manufacturing Centre:  
Paducah, Kentucky

### LATIN AMERICA

Technical Centre:  
Pilar, Argentina  
Laboratory Centre:  
Rionegro, Colombia  
Manufacturing Centres:  
Pilar, Argentina  
Rionegro, Colombia

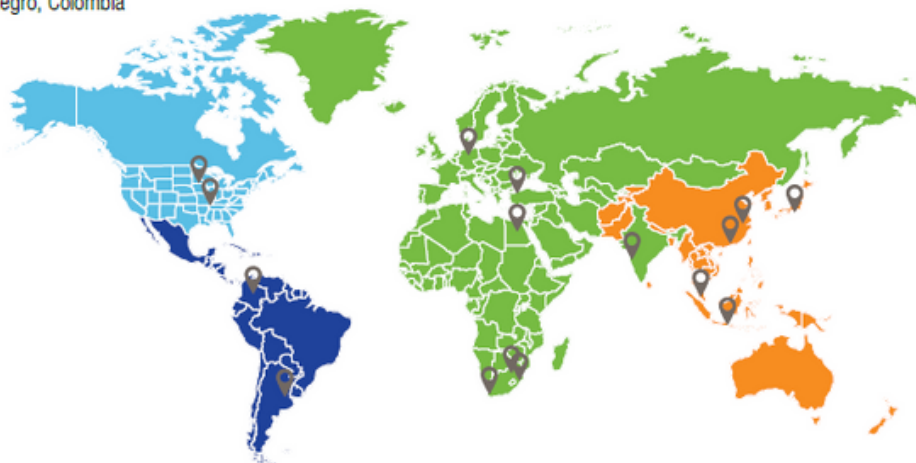
### EIMEA

Technical Centre:  
Lüneburg, Germany  
Laboratory Centres:  
Gebze, Turkey  
Pune, India  
Manufacturing Centres:  
Lüneburg, Germany  
Cairo, Egypt  
Pune, India

Sales Office:  
Gebze, Turkey  
Johannesburg, South Africa  
Warehouse:  
Gebze, Turkey  
Cape Town, South Africa  
Durban, South Africa  
Johannesburg, South Africa

### ASIA/PACIFIC

Technical Centres:  
Guangzhou, China  
Hamamatsu, Japan  
Laboratory Centre:  
Klang, Malaysia  
Manufacturing Centres:  
Nanjing, China  
Guangzhou, China  
Hamamatsu, Japan  
Surabaya, Indonesia





## Technical Care

Our team of technical experts support customers in optimizing the value gained from using our Full-Care solutions. Their superior industry expertise offering the highest quality technical service is an important part of the Full-Care Package. Tailored development projects are one of our specialties.

## Innovative Care

The entire supply chain through to the end consumer is demanding lower odor, lighter, thinner, more flexible hygiene products that also deliver exceptional durability, absorbency and in-use integrity. We tailor our product and process innovations to meet our customers' critical needs. With our in-house coating and global technical capabilities, we can rigorously test and fine-tune our solutions to perform before they reach a production line. Our complete Full-Care family of premium hot melt adhesives can support your hygiene needs.

## Our Full-Care™ Family

We are passionate about helping hygiene customers create new solutions. Reducing fluff. Improving fit. Lowering odor. Working together with our customers to make thinner, better fitting, more absorbent products a reality. Our innovative range of hot melt adhesives provide robust solutions for our customers. Robust in terms of supply flexibility. Robust in terms of technical support. This robust, versatile performance in demanding applications, can enable lower add-ons to deliver reduced cost in use.

## A Technology Solution for Every Hygiene Application



**Full-Care 5000 Series**  
Construction Adhesives



**Full-Care 6000 Series**  
Positioning Adhesives



**Full-Care 7000 Series**  
Core Adhesives



**Full-Care 8000 Series**  
Elastic Adhesives



**Full-Care 9000 Series**  
Specialty Adhesives



### Full-Care 5000 Series

**Construction Adhesives** | Full portfolio of adhesives formulated to deliver versatile, consistent performance, both on the machine and on the finished good. Performance is focused on delivering high bond strength, excellent wet peel, light color, and low odor. Customized adhesive solutions with robust performance to address key market trends of soft and supersoft lofty nonwovens or difficult to bond sustainable or natural based substrates.



### Full-Care 6000 Series

**Positioning Adhesives** | Continuous innovations in the finished good, ranging from ultra-thin to new garment materials, require high performance adhesive technology. With performance focused on high tack allowing for coat-weight reduction, excellent staining resistance performance on breathable PE, high peel positioning performance, choose the brand that helps deliver the thinness and security your customers want.



### Full-Care 7000 Series

**Core Adhesives** | Thin is in! With our technical expertise and problem-solving power, we have developed market leading specialty core adhesives. The unique delayed crystallization delivers improved anchorage into substrates, providing superior core integrity particularly for various demanding thinner cores designs. We also have proven solutions for the new core designs with channels popular in the Western markets and composite cores popular in Asia.



### Full-Care 8000 Series

**Elastic Adhesives** | Full-Care hot melt adhesives for elastic attachment and stretch laminates are designed to meet the challenges of this demanding application, providing consistent performance during manufacturing and bond security in use. Versatile application performance achieved across all common elastic attachment methods. Proven performance on curved elastic applications. High bond strength achieved at low coat weights to provide security and minimize leaks.



### Full-Care 9000 Series

**Specialty Adhesives** | From patented targeted absorbency of Full-Care™ 9200 with HydroLock™, to our Full-Care 9500 wetness indicator providing an immediate and distinct bright blue visual indication, this portfolio helps deliver the innovative products your customers want and the end-to-end support your business needs.



### Bio-Based Series

**Sustainable Adhesives** | Hot melt adhesive formulations traditionally rely on fossil fuel-based components, but our Full-Care series address the demand for more sustainable solution with adhesives for key adhesive applications, replacing some of those raw materials with bio-based, renewable materials. Our Full-Care adhesives with over 70% bio content also possess desired mechanical and chemical properties which contribute to their efficiency.

